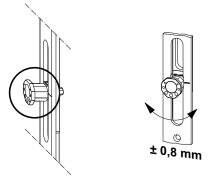
137

# **Adjustment options**

#### Octagonal bolt

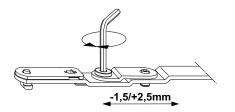
Regulate the contact pressure between the sash and the frame (+/-0.8 mm) by turning the octagonal bolt. The adjustment can only be carried out if the fitting is in the turn position.



#### **Shears**

The sash is raised and lowered by adjusting the shear slideway. The sash can be raised 2.5 mm and lowered 1.5 mm.





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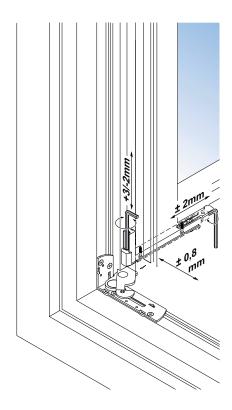
15

## Corner hinge up to a sash weight of 100 kg

Height adjustment (+ 3 mm / -2 mm) and side adjustment (± 2 mm) for the sash hinge.

Adjustment/maintenance

Pressure adjustment: +/- 0.8 mm



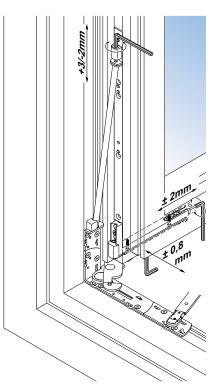
#### Corner hinge more than 100 kg sash weight.

Height adjustment (+ 3 mm / -2 mm) and side adjustment (± 2 mm) for the sash hinge.

Pressure adjustment: +/- 0.8 mm



Note: The sash hinge adjusting screw must be removed first. Loads are transfered by the Sash Hinge Rail!



## **Adjustment and maintenance**

## **Dual/triple function element**

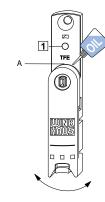
#### **DFE/TFE** activation

The DFE/TFE element is supplied in the neutral position. Please proceed as follows:

Drive in the protruding pin to fix in place (1).

Non-handed by swivelling out the lever once only.

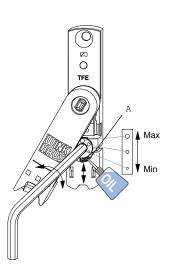
Dribble a few drops of oil (free of resin and acid) onto lubrication points.



#### TFE - Retaining force of balcony door catch

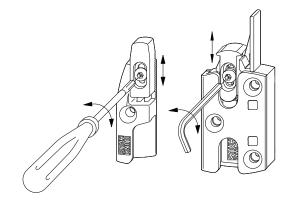
Adjusting the holding force by re-setting the eccentric cam with a 4 mm Allen key.

Dribble a few drops of oil (free of resin and acid) onto lubrication points.



#### Frame part DFE/TFE

Height adjustment (+/- 3 mm) for sash support plate. Each time fittings are adjusted, the DFE/TFE height setting should also be checked using a 2.5 mm Allen key.



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## **Maintenance**

## **Lubrication points**

See figure: Overview of lubrication points

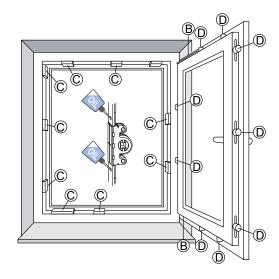
The figure shows the location of possible lubrication points which should be lubricated at least once a year.

Positions A, C, D = Iubrication points relevant to function.

Position B = safety-relevant lubrication point



Please note: The fitting schematic shown adjacent does not necessarily match the existing fitting. The number of locking positions will vary depending on size and type of the window sash.



Overview of lubrication points



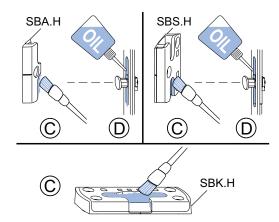
Attention! Risk of injury. The window could fall on removal and thus injure persons. Do not remove the window for maintenance.

#### Keeps

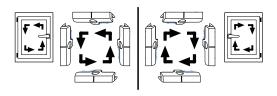
See figure: Lubrication points

To keep fittings running smoothly, you must lubricate the keeps once a year.

- Lubricate the keeps (C) at the run-in side with technical Vaseline or any other suitable grease.
- Coat the running surfaces of the locking bolts (D) with an oil that is free of resins and acids.



Lubrication points



Run-in sides

## Ascertaining the run-in sides

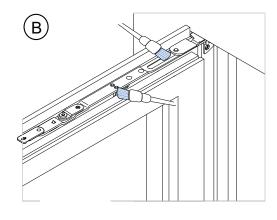
See figure: Run-in sides

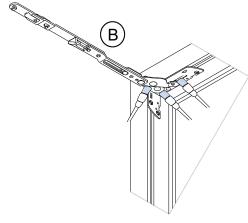
- Left-handed window; handle right
- Right-handed window; handle left

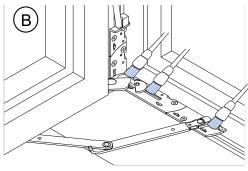
## Shear and corner hinge

See figure: Shear (sash/frame), corner hinge

All moving contact points on the shear and the corner hinge should be greased with a suitable lubricant on a yearly basis. Coat lubricating points with non-resinous, non-corroding grease.







Shear (sash/frame), corner hinge

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